

TRUMPF Production System

ToPs 1000

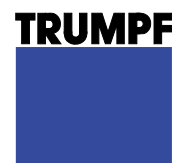


for Sheetmetal Parts Fabrication



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ToPs 1000



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Quickjob Module

TRUMPF is certified in accordance with DIN EN ISO 9001 and VDA 6.4

The Quickjob module of ToPs 1000 plans and controls all machine jobs in sheetmetal fabrication. Just one glance is enough to show which machine jobs are pending and their current state of progress. ToPs 1000 Quickjob offers extensive possibilities for communication with production planning and control systems, programming systems, machine controllers and with storage-and-retrieval systems. Automatic machine feedback (machine data recording / production data acquisition / real times) as well as information from manual feedback systems are available for evaluation.

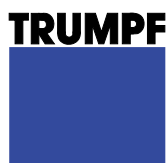
Performance features

- PPS / ERP interfaces
 - Import production orders
 - Feedback on production results
- Order pool
 - Lends transparency to the fabrication process
 - Production progress is continuously updated
- Raw material inventory
 - Management of total inventory and requirement
 - Link to storage and material flow system TC-Cell
- Integration of NC production process
 - Order-related proposal for nesting job
 - Link to fixed sheet programs from the sheet archive
 - Visualization of single parts and sheet programs
- Online machines
 - Remote control and monitoring of machine production plans from the office
 - Automatic production feedback based on actual machining times
- Offline machines
 - Order assignment and feedback via ToPs 1000 terminal / barcode or work papers
- Graphic part separation for 2D laser machines
 - Visualization of parts jobs on the sheet to simplify and speed up recognition
 - Barcode labels can be printed



Advantages:

- Integration of all relevant production processes
- Lends transparency to the fabrication process
- Online display of the machines' production plans
- Automatic production feedback based on actual machining times
- Graphic part separation
- Link to storage and material flow system TC-Cell



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